

November-19-14 8:07:02 AM

**\*1 26627\***

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**Approvals:**      **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

**QC:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **SPC (Y/N):** \_\_\_\_\_ **Date:** \_\_\_\_\_

[illegible]

# Work Order ID 126627

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**\*126627\***

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Item ID: D4092-042 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Maintenance Step Assembly  
Start Date: 11/19/14 Start Qty: 2.00 **\*2\*** Cust Item ID:  
Required Date: 11/21/14 Req'd Qty: 2.00 **\*2\*** Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                           | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|----------------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130                            | Identify as per dwg & Stock Location: <u>SH451</u> | 0.00                 |         |        |              |               |               |                  |                |
| <b>*130*</b>                   |                                                    |                      |         |        |              |               |               |                  |                |
| Packaging                      | Memo                                               | 0.00                 |         |        |              |               |               |                  |                |
| Packaging                      |                                                    |                      |         |        |              |               |               |                  |                |
|                                |                                                    |                      |         |        |              |               |               |                  |                |
| 140                            | QC21- Final Inspection - Work Order Release        | 0.00                 |         |        |              |               |               |                  |                |
| <b>*140*</b>                   |                                                    |                      |         |        |              |               |               |                  |                |
| QC                             | Memo                                               | 0.00                 |         |        |              |               |               |                  |                |
| Quality Control                |                                                    |                      |         |        |              |               |               |                  |                |

2 FEB 26 2015

DAS  
#5  
9-09

MW 15-02-27  
MF  
15-2-26

# Picklist Print

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Work Order ID: 126627

**\*126627\***

Parent Item: D4092-042

**\*D4092-042\***

Parent Item Name: Maintenance Step Assembly

Start Date: 11/19/14

Required Date: 11/21/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 10-10-08 JLM VERIFIED:DD  
REV:B AS PER ECN 11-639 JLM VERIFIED BY:DD

IPP

| Component Item ID/<br>Item Name                 | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty    | Qty<br>Issued | Date<br>Issued | Status            |
|-------------------------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|-----------------|---------------|----------------|-------------------|
| D4092-1<br><b>*D4092-1*</b><br>Maintenance Step |                        | Manufactured  | No          |                     |                  |                 | Each               | 5.0000         |             | 4               |               | 15/02/25       | DAS<br>36<br>9-89 |
|                                                 |                        |               |             | <u>Location</u>     |                  |                 |                    | <u>Loc Qty</u> |             | <u>Loc Code</u> |               |                |                   |
|                                                 |                        |               |             | ST450               |                  |                 |                    | 5              |             |                 |               | B128812        | (4x)              |
|                                                 |                        |               |             | 125123              |                  |                 |                    | 5              |             |                 |               |                |                   |
| D4093-1<br><b>*D4093-1*</b><br>Bracket          |                        | Manufactured  | No          |                     |                  |                 | Each               | 0.0000         |             | 2               |               | 15/02/25       | DAS<br>36<br>9-89 |
| D4093-3<br><b>*D4093-3*</b><br>Bracket          |                        | Manufactured  | No          |                     |                  |                 | Each               | 2.0000         |             | 2               |               | 15/02/25       | DAS<br>36<br>9-89 |
|                                                 |                        |               |             | <u>Location</u>     |                  |                 |                    | <u>Loc Qty</u> |             | <u>Loc Code</u> |               |                |                   |
|                                                 |                        |               |             | ST449               |                  |                 |                    | 2              |             |                 |               | B126327        | (2x)              |
|                                                 |                        |               |             | 110953              |                  |                 |                    | 2              |             |                 |               |                |                   |
| D4093-5<br><b>*D4093-5*</b><br>Bracket          |                        | Manufactured  | No          |                     |                  |                 | Each               | 14.0000        |             | 4               |               | 15/02/25       | DAS<br>36<br>9-89 |
|                                                 |                        |               |             | <u>Location</u>     |                  |                 |                    | <u>Loc Qty</u> |             | <u>Loc Code</u> |               |                |                   |
|                                                 |                        |               |             | ST087               |                  |                 |                    | 14             |             |                 |               |                |                   |
|                                                 |                        |               |             | 124162              |                  |                 |                    | 10             |             |                 |               |                |                   |
|                                                 |                        |               |             | 125116              |                  |                 |                    | 4              |             |                 |               |                |                   |

# Picklist Print

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Work Order ID: 126627

**\*126627\***

Parent Item: D4092-042

**\*D4092-042\***

Parent Item Name: Maintenance Step Assembly

Start Date: 11/19/14

Required Date: 11/21/14

Start Qty: 2.00

Required Qty: 2.00

MS24694-S54

Purchased

No

Each

48.0000

4

**\*MS24694-S54\***

SCREW

**\*\***

15/02/25  
DAS  
36  
9-89

Location

Loc Qty

Loc Code

ST289

48

125535

2

m129706

5

m130716

41

MS24694-S55

Purchased

No

Each

67.0000

16

**\*MS24694-S55\***

Screw

**\*\***

M130928  
(4x)  
15/02/25  
DAS  
36  
9-89

Location

Loc Qty

Loc Code

ST289

67

m128401

54

m128402

13

MS24694-S56

Purchased

No

Each

69.0000

4

**\*MS24694-S56\***

SCREW

**\*\***

M131317 (16x)  
15/02/25  
DAS  
36  
9-89

Location

Loc Qty

Loc Code

ST289

69

m126400

3

m128402

66

4

# Picklist Print

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Work Order ID: 126627

**\*126627\***

Parent Item: D4092-042

**\*D4092-042\***

Parent Item Name: Maintenance Step Assembly

Start Date: 11/19/14

Required Date: 11/21/14

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0332J

Purchased

No

Each

2,298.000

24

**\*\***

DAS  
36  
9-89

**\*NAS1149D0332.J\***

Washer

Location

Loc Qty

Loc Code

CA

33

m129682

33

ST260a

1926

m130325

1926

ST269

339

m128606

18

m128612

296

m129624

25

Each

1,484.000

24

**\*\***

DAS  
36  
9-89

MS21042L3

Purchased

No

**\*MS21042L3\***

Nut

Location

Loc Qty

Loc Code

ST305

1484

123900

313

M126275

8

M127410

11

M127831

41

M128401

34

M128754

77

M130799

1000

M131317 (40)  
M131317 (20x)

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Shop Packet Print

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